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### Reorganization Outcome

#### 5 Year Plan

- Comprehensive plan to accelerate C&S activities
  - Identify technologies requiring standards
  - Formulate teams to create standards
  - Develop training programs for building officials, Fire Marshals and regulators
- Comprehensive plan to formalize the safety standards
  - Establish safety goals for technologies and systems.
  - Establish a protocol for all projects that minimize risk
  - Conduct case studieis
- Identify roles and responsibilities

## Hydrogen Today

- Production (9 million tons per year)
  - Steam methane reforming
  - Electrolysis
  - Byproduct
- Uses largely in industrial settings
  - Petroleum upgrading
  - Food processing (hydrogenation)
  - Semiconductor processing
  - NASA (only large-scale fuel use)
- Transporting/Delivery
  - Pipeline
  - Liquid tanker
  - Tube trailer (compressed gas)

## Codes and Standards

- Code-making bodies in the US
  - About 20 major developers (excluding federal agencies such as EPA and DOT)
  - Nearly all is done using a consensus process
- Must be adopted by each jurisdiction to be "legal" and binding
  - Approximately 44,000 jurisdictions in the US
  - Federal, state, county, city or town

## Code Developers

- International Code Council, Inc. (ICC)
  - Building Officials and Code Administrators International (BOCA)
  - International Conference of Building Officials (ICBO)
  - Southern Building Code Congress International, Inc. (SBCC)
- Underwriters Laboratories (UL)
- National Fire Protection Association (NFPA)
- CSA International
- Society of Automotive Engineers (SAE)
- Institute of Electrical and Electronic Engineers (IEEE)
- American Society of Mechanical Engineers (ASME)
- International Electrotechnical Commission (IEC)
- International Organization for Standards (ISO)
- Compressed Gas Association (CGA)
- Natural Gas Institute (NGI)
- US Department of Transportation
- Occupational Health and Safety Administration (OHSA)

## Issues

- Codes & standards are being developed in advance of, or in parallel with, hydrogen-fueled systems
  - Codes & standards development must be coordinated with technology development
  - Efforts should be devoted to R&D efforts to validate proposed standards (i.e., need data to support or validate proposed requirements)
- Coordination is vital
  - All applications involve production, transportation, storage, dispensing, and use of hydrogen
  - A large number of organizations are involved in generating codes & standards

# Key Codes

Component	Codes	Status	
Technology			
Production	NFPA 70/ NEC/CEC	mature	
	ASME Boiler-Pressure Vessel Sec. VIII	mature	
Transportation:	DOT	mature	
	49 CFR	mature	
Pipeline	NEC/CEC	mature	
	ANSI/ASME B31.1, B31.8	mature	
Storage	NFPA 50 A: Gaseous Hydrogen	mature (1961)	
	NFPA 50 B: Liquid Hydrogen	mature (1961)	
	ASME Boiler-Pressure Vessel Sec. VIII	mature	
Vehicle Refueling Stations	HV-3: Hydrogen Vehicle Fuel	being developed	
_	NFPA 52: CNG Vehicle Fuel	base for HV-3	
	HV-1: Hydrogen Vehicle Connector	being developed	
	NGV1: NGV connectors	base for HV-1	
Hydrogen Vehicles	HV-3: Hydrogen Vehicle Fuel	being developed	
	NFPA 52: CNG Vehicle Fuel	base for HV-3	
	HV-2: Gaseous Hydrogen Tanks	being developed	
	NGV2: CNG Storage Tanks	base for HV-2	

# ISO-TC197

Identification Number	Title	Working Group	Convener (Country)
DIS 13984	Liquid H <sub>2</sub> - Land Vehicle Fueling System Interface	WG 1	SCC (Canada)
DIS 14687	H <sub>2</sub> Fuel-Product Specification	WG 3	ANSI (USA)
NP 15594	Airport H <sub>2</sub> Fueling Facility	WG 4	DIN (Germany)
NP 15866	Gaseous H <sub>2</sub> and H <sub>2</sub> Blends Vehicular Fuel Systems	WG 5	ANSI (USA)
NP 15869	Gaseous H <sub>2</sub> - Vehicle fuel tanks	WG 6	ANSI (USA)
NP 15916	Basic requirements for safety of H <sub>2</sub> systems	WG 7	DIN (Germany)
WD 13985	Liquid H <sub>2</sub> - Land vehicle fuel tank		SCC (Canada)
WD 13986	Tank containers for multimodal transport of liquid H <sub>2</sub>		SCC (Canada)



## Programmatic Status: Codes and Standards



- August 2002
  - Workshop to identify needs
  - 5 Year Plan
- Model Codes
  - Approved Hydrogen in ICC Model Codes
  - Training Program for Code Officials
  - Continuation of Ad Hoc Committee
- Experimental Support





# Safe Systems

- Safety can be handled through testing, certification, and engineering, just like with any other fuel: No accident can be justified
- Sustained, collaboration between government and industry
  - Identify parameters required by each participant
  - Funding linked to completing comprehensive safety evaluation: hazops, risk assessment and mitigation plan
  - Information exchange and coordination is key

## Detection

### Sensors

 Safe, reliable, cheap sensors being developed

Placement is important

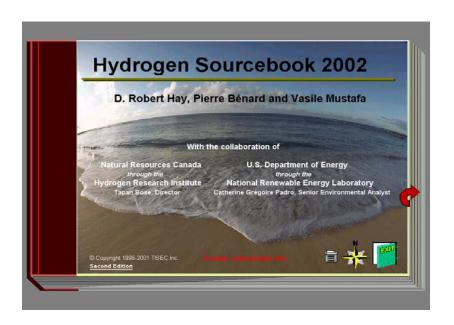
### Odorants

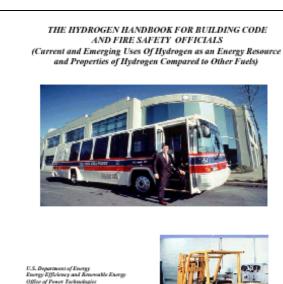
- Diffusion/dispersion matching is difficult
- Poison to fuel cell?



### Guidelines for Hydrogen Systems

- The Hydrogen Handbook for Building Code and Fire Safety Officials
- The Hydrogen Sourcebook





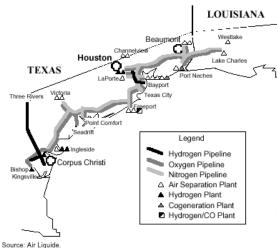
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# Typical Hydrogen Site Plan Review

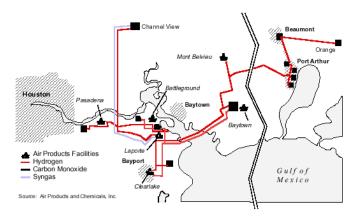
- Confinement
- Review Potential for Ignition
- Minimizing Consequences
- Review the Need for Detectors
- Safety Analysis
- Review Site-Specific Factors
- Personal Investigation

### **Hydrogen Pipelines**

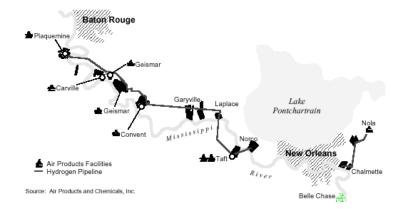
#### Air Liquide Gulf Coast Pipeline System



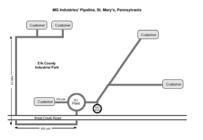
#### Air Products' U.S. Texas Gulf Coast Hydrogen Pipeline System

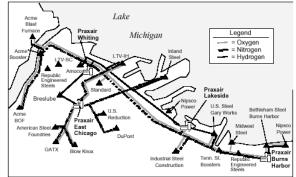


#### Air Products' Louisiana Hydrogen Pipeline System



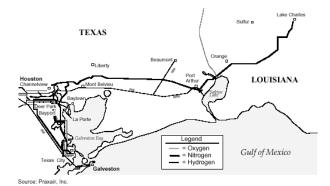
#### Praxair's Chicago Area Pipeline System





Praxair's U.S. Gulf Coast Hydr

Source: Praxair, Inc.





### For more information:

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